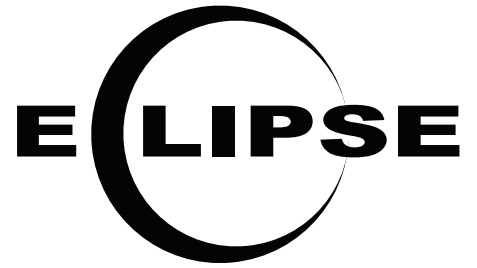


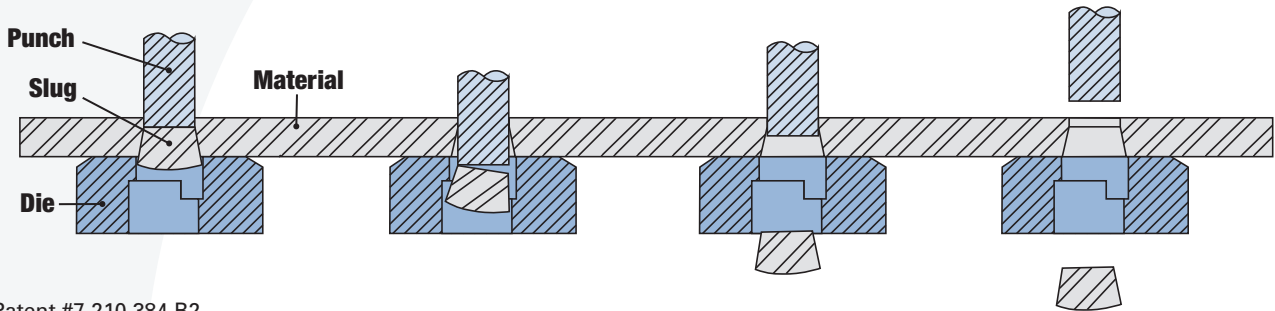
The Most Advanced Slug Removal Technology Available



DIE TECHNOLOGY

NEW Whitney ECLIPSE Series SlugMagic™ Dies

Other slug retaining technologies rely on friction to retain the slug in the die. These technologies depend on the shape of the slug to be effective. Eclipse Series dies force the slug to strip off the punch with an exclusive, patented* offsetting approach:



* U.S. Patent #7,210,384 B2

Do You Have Slug Pulling Problems?

Here are some common effects of slug pulling:

- Servo alarms causing the machine to go into an emergency stop condition while punching
- Material pulls out of the work clamps causing part inaccuracies
- Punch and die alignment problems

All of these effects result in reduced productivity and machine down time. Whitney's unique, patented solution is the most effective approach ever developed for eliminating slug-pulling in heavy material.

Choose the correct Eclipse Series SlugMagic die based on material thickness.

Style	Thickness (inch)	Thickness (Metric)
E1	10 ga. - 3/16	4mm - 5mm
E2	1/4 - 5/16	6mm - 8mm
E3	3/8 - 1/2	9mm - 12mm
E4	5/8 - 3/4	15mm - 20mm
E5	7/8 - 1	22mm - 25mm

Note: Eclipse Series SlugMagic dies are available in rounds and obrounds only. Do not use Eclipse Series dies with sheared punches.



Our Guarantee: SlugMagic Eclipse Series Dies will be 100% Effective or your Money Back!

Whitney

The Leader in Plate
Technology

Whitney — A Division of MegaFab
650 Race Street
P.O. Box 1206
Rockford, IL 61105, U.S.A.
Tel: 815-964-6771
Fax: 815-964-3175
www.wawhitney.com

Piranha & Bertsch — Divisions of MegaFab
P.O. Box 457
Hutchinson, KS 67504, U.S.A
Toll Free: 800-338-5471
Tel: 620-663-1127
Fax: 620-662-1719
www.piranhafab.com • www.bertschrolls.com

Ian Jones Sales, Ltd.
1800 Appleby Line #13
Burlington, Ontario L7L 6A1
Canada
Tel: 905-331-1273
Fax: 905-331-6089
www.ianjones.com